			REVISION		
LETTER	DFTSMAN	DATE	DESCRIPTION	APPROVED	DATE
Α	TAH	8/3/93	REMOVED SECTIONS FROM OUTER BOLT FLANGE		
B	TAH	9/27/93	REMOVED SECTIONS FROM OUTER BOLT FLANGE		
©	TAH	12/16/93	REVISED NOTE 1		
0	TAH	2/14/94	CHANGED INSERT P/N		
(E)	TAH	5/10/94	CHANGED LOCATION & DIM. OF RETAINER MOUNTING HOLES. ADDED SHT 4		
(Ē)	DNN	12/14/95	INCORPORATED E.O.'S F-1 & F-2.	D. MARWILL 265-96-12	2/27/96
				P. SCHWARTZ 96.014 96.015 96.016	3/21/96 3/21/96 3/21/96

\$\frac{\beta}{2}\$ PROCESSING ANODIZE MIL-A-8625 TYPE II, CLASS 1, DYED CLEAR. 4 PENETRANT INSP. PER MIL-STD-6866.

125 ALL MACHINE SURFACES.

2 CAST IN ACCORDANCE WITH MIL-STD 2175 CLASS III GR C. BC

1 HOLE PATTERN TO MATCH 60283-1 NUT RING MFG. AMFUEL.

NOTES:

						12	MS21209	F4-	-20	INSERT			0		·		
						1	41228-202	<u>-11</u>	6-003	PLATE			ALU. CASTING A356-T6 🛕				
							41228-202	-11	6-001	4	ASSY						
		 0. F	REQ'D	PFF		-001	PART	NO.			NAME		STOCK	SIZE	MATERIAL	MATL.SPEC	ZONE
PROPRIETARY RIGHTS NOTICE THESE DATA ARE PROPRIETARY TO ERA AVATION, INC. DISCLOSING PERPORE					-				UNLESS OTHERWISE SPECIFIED X.±.1 XX.±.03		DRFTSMN T. CHECK STRESS	HAR	VILLE	4/27/93	TRANSFER PLATE	NTING	
ERA AMATION, INC. DISCLOSURE, REPRO- DUCTION, OR USE OF THESE DATA FOR ANY PURPOSE IS FORBIO- DELL WITHOUT WRITTEN			xx						XXX.±.010	L	PROJ. ENGR.				DWG. SIZE C SCALE FULL		
DEN WITHOUT WRITTEN AUTHORIZATION FROM ERA AVIATION, INC. THE FOREGOING DOES NOT APPLY TO VENDER PARTS.	-001 DASH NO.	PER ASSY	4)2-133 MBLY	MOL	ANGLES ±.1/2	L	HEAT TREAT FINISH 5	Era A		viation, Inc.	DWG. NO. 41228-202- SHT 1 OF		

INSERT

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5 MS21209F1-20





